

Badanie granic litografii elektronowej typu greyscale na polimerze PMMA // Study of limitations of greyscale e-beam lithography on PMMA polymer

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The rapid advancement of nanotechnology in micro-optics and optoelectronics demands precise three-dimensional structures below the micrometer scale. This study investigates the resolution limits of greyscale electron-beam lithography[1] (Fig. 1) on PMMA resist using a Raith e_Line plus system. Contrast curves were measured to calibrate dose-dependent resist development, enabling controlled fabrication of stepped- and sawtooth-shaped elements with submicrometer widths (Fig. 2).

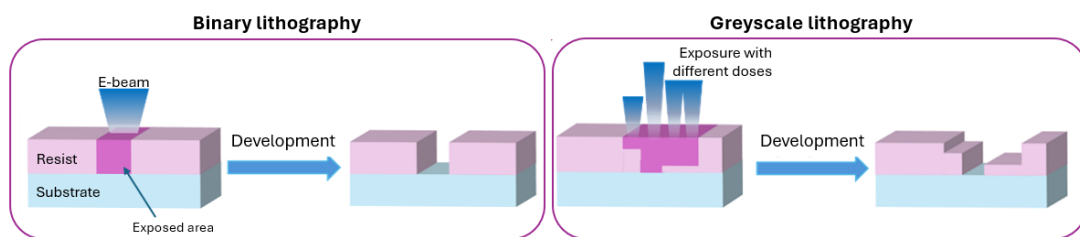


Figure 1 Scheme of difference between standard binary and greyscale e-beam lithography

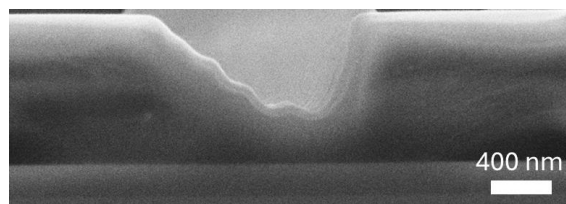


Figure 2 SEM image of stepped structure

AFM and SEM analyses confirmed reproducible high-aspect-ratio structures that surpass previously reported performance for PMMA. We discuss instrumental and exposure-parameter constraints and propose avenues for further optimization, including alternative resists and imaging methods. These findings underscore the potential of greyscale lithography for high-precision micro-optical components such as diffractive lenses[2].

References

- [1] S. N. Khonina, N. L. Kazanskiy, and M. A. Butt, 'Grayscale Lithography and a Brief Introduction to Other Widely Used Lithographic Methods: A State-of-the-Art Review', *Micromachines*, vol. 15, no. 11, p. 1321, Oct. 2024, doi: 10.3390/mi15111321.
- [2] T. Mortelmans et al., 'Grayscale e-beam lithography: Effects of a delayed development for well-controlled 3D patterning', *Microelectronic Engineering*, vol. 225, p. 111272, Mar. 2020, doi: 10.1016/j.mee.2020.111272.